

Date: Tuesday, 21/10/2008 2:46:06 PM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BUSHING
Job Number	: 42778		
Estimate Number	: 10503		
P.O. Number	:	Part Number	: D2745
This Issue	: 21/10/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: D2745 REV B
First Issue	: / /	Project Number	: N/A
Previous Run	: 41114	Drawing Revision	: B
	Type : MACHINED PARTS	Material	:
Written By	:	Due Date	: 15/11/2008
Checked & Approved By	: <u>JD 08.10.21</u>	Qty:	(200) Um: Each
Comment	: Est C 02.03.07 Update to turn in house NG Est Rev:D 07-10-23 Removed tumbling JLM Verified By:EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M303R0750	303 Round Bar 0.750
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(200)

Comment: Qty.: 0.1007 f(s)/Unit Total : 20.1390 f(s)
 303 ROUND .75"
 Machine per Folio FA201 Material: AISI 303 SS

Batch: M108877-10A
mmf 08/10/25

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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(200)

Comment: HARDINGE CNC LATHE SMALL
 1-Turn as per Dwg D2515
 2-Deburr

SA/mm 08/10/25

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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(200)

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SA/mm 08/10/25

4.0	QC8	SECOND CHECK
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(200)

Comment: SECOND CHECK

mm 08/10/25

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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200x

Comment: PACKAGING RESOURCE #1

Identify and Stock
 Location: 86

8/10/27

500

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 42778

Part Number: D2745

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/10/27 J

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-10-27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

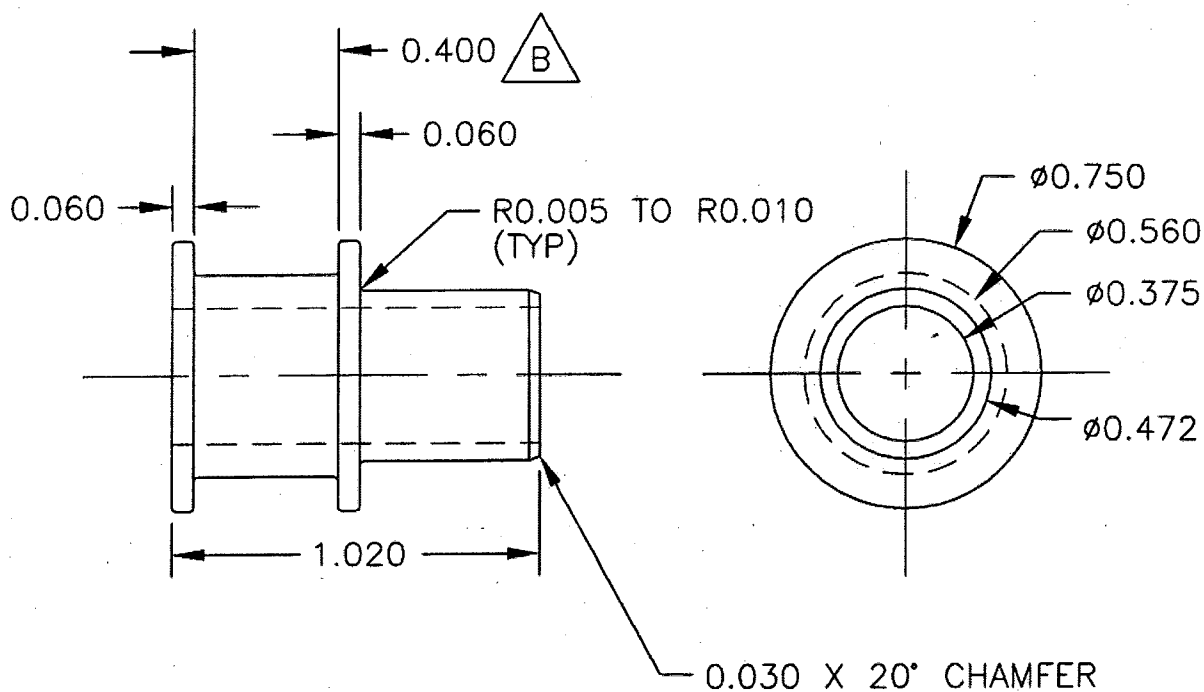
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN #A	DRAWN BY CP	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED DAH	APPROVED KE	DRAWING NO. D2745	REV. B SHEET 1 OF 1
DATE 98.10.23		TITLE BUSHING	SCALE 2:1
A	98.04.16	NEW ISSUE	
B	98.10.23	DIM 0.400 WAS 0.380	

RELEASED
98.11.03 DS



MATERIAL: AISI 303 STAINLESS STEEL

NOTES: TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
RADIUS ALL INSIDE EDGES 0.005 TO 0.010
BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020
ALL DIMENSIONS ARE IN INCHES

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 42-778